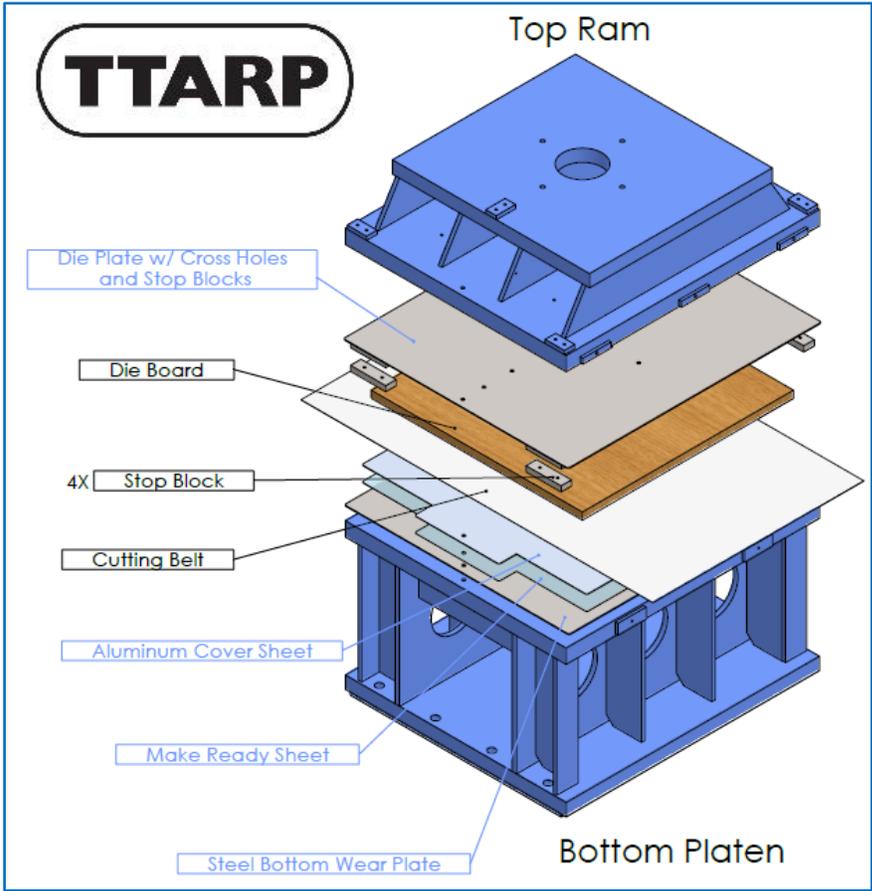


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PRESS SIZE	*STEEL BOTTOM WEAR PLATE	DIE PLATE W/ CROSS HOLES AND NO STOP BLOCKS	DIE PLATE PLAIN AND STOP BLOCKS	*DIE PLATE W/ CROSS HOLES AND STOP BLOCKS	AIR CLEAN OUT W/ REMOVABLE NECK	*ALUMINUM COVER SHEET	*MAKE READY SHEET 50 pcs./box
26 x 20	P-5010.3020	P-5020.3020	P-5030.3020	P-5040.3020	P-5051.3020	P-5300.3020	P-5400.3020
32 x 28	P-5010.3628	P-5020.3628	P-5030.3628	P-5040.3628	P-5051.3628	P-5300.3628	P-5400.3628
32 x 32	P-5010.3632	P-5020.3632	P-5030.3632	P-5040.3632	P-5051.3632	P-5300.3632	P-5400.3632
39 x 28	P-5010.4328	P-5020.4328	P-5030.4328	P-5040.4328	P-5051.4328	P-5300.4328	P-5400.4328
39 x 32	P-5010.4332	P-5020.4332	P-5030.4332	P-5040.4332	P-5051.4332	P-5300.4332	P-5400.4332

*SHOWN IN THE CHART ABOVE & FIGURE BELOW;

TYPICAL SETUP FOR WOODEN DIE BOARD MOUNTED TO DIE PLATE W/ CROSS HOLES AND STOP BLOCKS

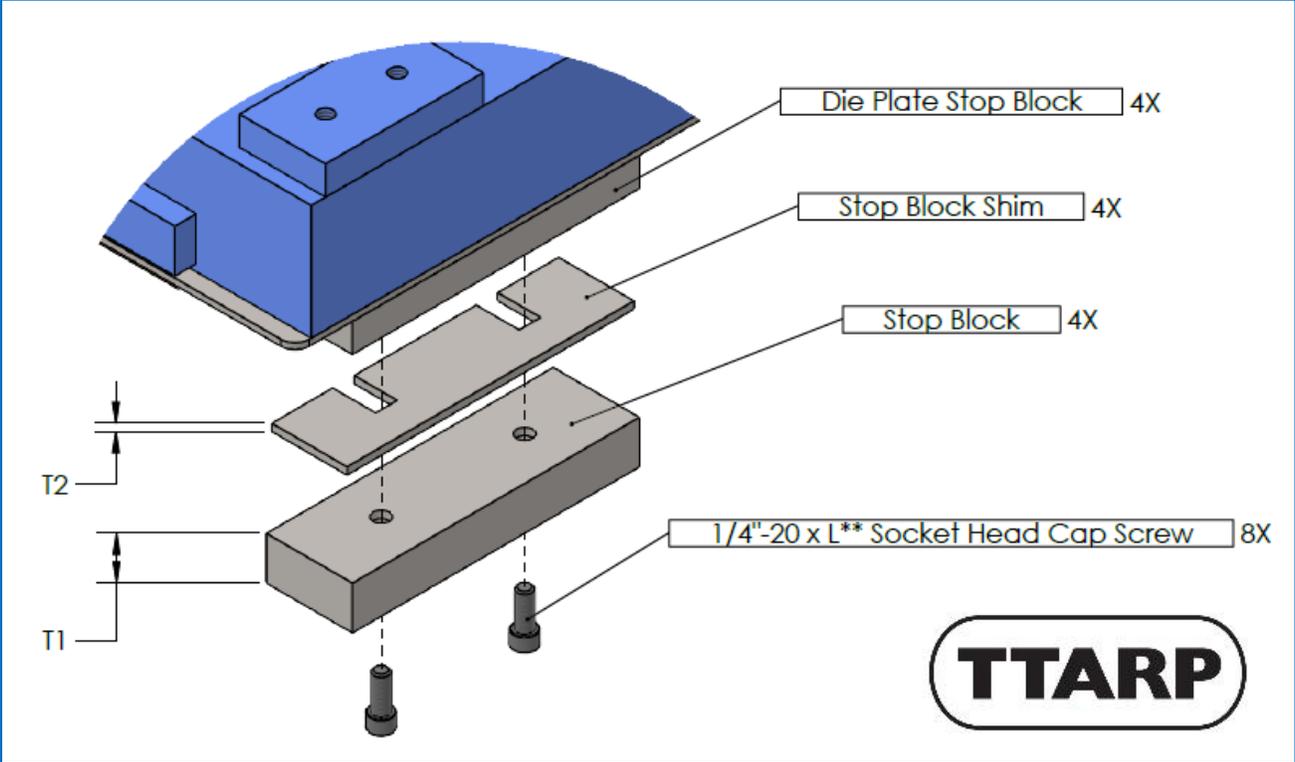


PRESS SIZE	CUTTING BELT MATERIAL TYPES AND WIDTHS		
	POLY COATED PAPER 3000 ft	TTARP TAN PAPER 1000 ft	MYLAR 200 ft
26 x 20	20 or 24"		12, 15, 18, 20 or 24"
32 x 28	28, 30 or 31"	30"	28, 30 or 31"
32 x 32			
39 x 28	37"	37"	35, 36 or 37"
39 x 32			

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STOP BLOCK AND SHIMS LAYOUT SHOWN BELOW, (ONE OF FOUR, AT EACH CORNER).

NOTE: SHIM THICKNESS AND TOTAL THICKNESS (T2) NEEDS TO BE CALCULATED USING DIE SETUP EXAMPLE SHEET.



STOP BLOCKS 1 1/2" x 5" (T1)			
RULE SIZE	STOP BLOCK PART NUMBER	THICKNESS (A)	** SOCKET HEAD CAP SCREW 1/4"-20 x L
.937"	P-5131.0500	1/2"	5/8"
1 1/8"	P-5131.0625	5/8"	
1 1/4"	P-5131.0750	3/4"	
1 1/2"	QTY (2) P-5131.0500	1"	1 1/8"
2"	QTY (2) P-5131.0750	1 1/2"	1 3/8"

STOP BLOCKS SHIMS 1 1/2" x 5" (T2)	
SHIM THICKNESS (A)	STOP BLOCK SHIM PART NUMBER
.002"	P-5132.0002
.005"	P-5132.0005
.020"	P-5132.0020
.050"	P-5132.0050
.125"	P-5132.0125

PRESS STOP BLOCK SHIM KIT – (PART NUMBER P-5160) INCLUDES:					
QTY	DESCRIPTION	PART NUMBER	QTY	DESCRIPTION	PART NUMBER
24	.002" X 1 1/2 X 5 Shims	P-5132.0002	1	Scotch "Shim" Tape	Scotch "Shim" Tape
48	.005" X 1 1/2 X 5 Shims	P-5132.0005	12	10-24 x 3/8" Flat Socket Head Cap Screws	10-24 x 3/4 FSHCS
24	.020" X 1 1/2 X 5 Shims	P-5132.0020	24	1/4-20 x 5/8" Socket Head Cap Screws	1/4-20 x 5/8 SHCS
12	.050" X 1 1/2 X 5 Shims	P-5132.0050	1	3/16" Allen Socket	M-9052
24	10-24 x 3/8 Tee Nuts	10-24 x 3/8 Tee Nuts	1	1/8" Allen Socket	M-9045
24	10-24 X 5/8" Flat Socket Head Cap Screws	10-24 x 5/8 FSHCS	1	1/4" Ratchet Drive	M-9097
1	15/64" Drill Bit	15/64" Drill Bit			